



F0001333

MATERIAL SAFETY DATA SHEET

Prepared to U.S. OSHA, GMA, ANSI, Canadian WHMIS, Australian NOHSC, Japanese and European Union Standards

1. PRODUCT IDENTIFICATION

TRADE NAME (AS LABELED): CHROMAFLAIR® LIGHT INTERFERENCE PIGMENT (ALL COLORS)
CHEMICAL NAME/CLASS: Ink
SYNONYMS: None Allocated
U.N. NUMBER: None Allocated
U.N. DANGEROUS GOODS CLASS/SUBSIDIARY RISK: None Allocated
HAZCHEM CODE (AUSTRALIA): None Allocated
POISONS SCHEDULE NUMBER (AUSTRALIA): Schedule 6
PRODUCT USE: Printing
SUPPLIER/MANUFACTURER'S NAME: JDSU
Address: 1402 Mariner Way
 Santa Rosa, CA 95407-7307
 01-(707) 525-9200
Business Phone:
AUSTRALIAN SUPPLIER/DISTRIBUTOR'S NAME:
Address:
Business Phone:
EUROPEAN SUPPLIER/ DISTRIBUTOR'S NAME:
Address:
Business Phone:
EMERGENCY PHONE: 1-(800) 424-9300 (CHEMTREC) 24-hours [North America]
 01-(703)-527-3887 (Chemtrec) 24-hours [International]

EMAIL:**DATE OF PREPARATION:**

October 30, 2007

NOTE: ALL United States Occupational Safety and Health Administration Standard (29 CFR 1910.1200), U.S. State equivalent Standards, Canadian WHMIS [Controlled Products Regulations], European Union [Regulation (EC) 1907/2006 Annex II], and Japanese Industrial Standard (JIS Z 7250: 2005) required information is included in appropriate sections based on the U.S. ANSI Z400.1-2004 format. This product has been classified in accordance with the hazard criteria of the countries listed above.

2. HAZARD IDENTIFICATION

EU/AUSTRALIAN LABELING AND CLASSIFICATION: Xi [Irritant]**Risk Phrases:** R: 36/37/38

See Section 16 for full text of Risk and Safety Phrases

HEALTH HAZARDS: This product may mildly to moderately irritate skin, eyes, and other contaminated tissue. Skin contact may cause sensitization in susceptible individuals. May be harmful if ingested.



FLAMMABILITY HAZARDS: This product must be substantially preheated for ignition to become a potential hazard. If exposed to extremely high temperatures, the products of thermal decomposition may include irritating fumes and toxic gases (e.g., magnesium, fluorine, and aluminum compounds).

REACTIVITY HAZARDS: This product is not normally reactive.

ENVIRONMENTAL HAZARDS: Harmful to aquatic organisms; may cause long-term adverse effects in the aquatic environment.

3. COMPOSITION and INFORMATION ON INGREDIENTS

This product consists of microflakes that are thin layers of Magnesium Fluoride and Aluminum with Chromium as the outer layers. Propylene Glycol *n*-Propyl Ether is present as a wetting agent to reduce the generation of airborne dusts. Over 65% of the total weight of the product is Magnesium Fluoride.

Chemical Name	CAS #	EINECS	ENC Inventory	EU/Australian Classifications	%/Content	EU/Australian Hazard Symbol	EU/Australian Risk Phrases
Chromium	7440-47-3	231-157-5	Not Listed (miner)	Not Classified	1.0-10.0	Not Applicable	Not Applicable
Propylene Glycol <i>n</i> -Propyl Ether	1569-01-3	216-372-4	7-97X	Not Classified	10.0	Not Applicable	Not Applicable
Aluminum	7429-90-5	231-072-3	Not Listed (miner)	Highly Flammable	3.0-15.0		R 15 R 17
Magnesium Fluoride	7783-40-6	231-995-1	1-326	Xi: Irritant	Balance		R 36/37/38

See Section 16 for full text of Ingredient Risk Phrases

4. FIRST-AID MEASURES

Contaminated individuals must be taken for medical attention, especially if adverse effects continue after initial treatment. Rescuers should be taken for medical attention if necessary. Take a copy of label and MSDS to health professional with victim.

SKIN EXPOSURE: If this product contaminates the skin and irritation develops, immediately begin decontamination with soap and water. Remove exposed or contaminated clothing, taking care not to contaminate eyes. The contaminated individual must seek medical attention if adverse effects continue after flushing.

4. FIRST-AID MEASURES (Continued)

EYE EXPOSURE: If this product enters the eyes, open victim's eyes while under gently running water. Use sufficient force to open eyelids. Have victim "roll" eyes. Minimum flushing is for 15 minutes. The contaminated individual must seek medical attention.

INHALATION: Although unlikely, if this product is inhaled, remove victim to fresh air. Seek medical attention if adverse symptoms continue after removal to fresh air.

INGESTION: If this product is swallowed, CALL PHYSICIAN OR POISON CONTROL CENTER FOR MOST CURRENT INFORMATION. If professional advice is not available, do not induce vomiting. Victim should drink milk, egg whites, or large quantities of water. Never induce vomiting or give diluents (milk or water) to someone who is unconscious, having convulsions, or unable to swallow.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Pre-existing dermatitis, other skin conditions, and respiratory conditions may be aggravated by acute or chronic overexposures to this product.

RECOMMENDATIONS TO PHYSICIANS: Treat symptoms and eliminate overexposure.

5. FIRE-FIGHTING MEASURES

FLASH POINT (Closed Cup): 48°C (118°F) (for Propylene Glycol *n*-Propyl Ether)

AUTOIGNITION TEMPERATURE: Not established.

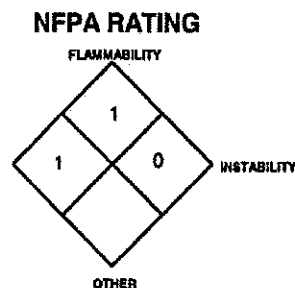
FLAMMABLE LIMITS (in air by volume, %): Not established.

FIRE EXTINGUISHING MATERIALS: Water spray, alcohol-resistant foam, carbon dioxide, halon, or dry chemical.

FIRE EXTINGUISHING MATERIALS NOT TO BE USED: None known.

UNUSUAL FIRE AND EXPLOSION HAZARDS: This product is combustible; it must be highly heated to ignite. In a fire, products of thermal decomposition may include irritating fumes and toxic gases (e.g., magnesium, fluorine, and aluminum compounds). If product is transferred to an airtight container, a hazard of pressure build-up and explosive overpressure exists when exposed to high temperatures such as in a fire situation. This product contains known sensitizers and so poses a sensitizers and so poses a contact hazard to firefighters.

SPECIAL FIRE-FIGHTING PROCEDURES: Incipient fire responders should wear eye protection. Structural firefighters must wear Self-Contained Breathing Apparatus and full protective protective equipment.



Hazard Scale: 0 = Minimal 1 = Slight
2 = Moderate 3 = Serious 4 = Severe

6. ACCIDENTAL RELEASE MEASURES

SPILL AND LEAK RESPONSE: Proper protective equipment should be used. In the event of a spill, clear the area and protect people. Eliminate all sources of ignition before cleanup begins. Use non-sparking tools. The atmosphere must have levels of components lower than those listed in Section 8, (Exposure Controls and Personal Protective Equipment) if applicable, and have at least 19.5 percent oxygen before personnel can be allowed into the area without Self-Contained Breathing Apparatus (SCBA).

Small Spills: For Most Small Spills (i.e., one container, 5 kg in size): For accidental releases in which there is a minimum of dust, wear gloves, goggles, dust mask, and suitable body protection during clean up. Sweep-up spilled product, avoiding generating of dusts. Wash contaminated area with soap and water, absorb with paper towels or polypads, and rinse with water.

Large Spills: Trained personnel following pre-planned procedures should handle non-incident releases. Minimum Personal Protective Equipment should be as follows: Dust Levels Below 2.5 mg/m³: Level C: triple-gloves (rubber gloves and nitrile gloves over latex gloves), chemical resistant suit and boots, hard-hat, and an air-purifying respirator with high efficiency particulate filter. For dust Levels Above 2.5 mg/m³: Level B: triple-gloves (rubber gloves and nitrile gloves over latex gloves), chemical resistant suit and boots, hard-hat, and Self-Contained Breathing Apparatus. Level B must be worn when oxygen levels are lower than 19.5% or unknown. Sweep-up or vacuum (non-sparking, explosion-proof vacuum must be used) spilled product and place in appropriate container for disposal/recovery. Prevent material from entering sewer or confined spaces, waterways, soil or public waters. Monitor area and confirm levels are below exposure limits given in Section 8 (Exposure Controls-Personal Protection), if applicable, before non-response personnel are allowed into the spill area.

Sweep up or vacuum spilled powder. The powder can be moistened with water to minimize the generation of dust. Triple rinse area with water. Decontaminate the area thoroughly. Place all spill residue in an appropriate container and seal. Decontaminate the area thoroughly. If necessary, discard all stained response equipment or rinse with soapy water before returning such equipment to service. Do not mix with wastes from other materials. Dispose of in accordance with applicable Federal, State, and local procedures (see Section 13, Disposal Considerations). For spills on water, contain, minimize dispersion and collect. Dispose of recovered material and report spill per regulatory requirements.

7. HANDLING and STORAGE

SAFE WORK AND HYGIENE PRACTICES: As with all chemicals, avoid getting this product ON YOU or IN YOU. Avoid breathing airborne mists, sprays or vapors generated by this product. Wash thoroughly after using this product. Do not eat or drink while using this product. Remove contaminated clothing immediately.

STORAGE AND HANDLING PRACTICES: All employees who handle this material should be trained to handle it safely. Use in a well ventilated location. Keep away from heat, sparks, and other sources of ignition. Open containers slowly on a stable surface. Store at room temperature, 20–25°C (68–77°F). Do not expose containers to extreme temperatures. Never expose product to temperatures above 49°C (120°F). Keep container tightly closed when not in use. Empty containers may contain residual amounts of this product; therefore, empty containers should be handled with care. Store containers in a cool, dry location, away from sources of intense heat. Store away from incompatible materials (see Section 10, Stability and Reactivity). Material should be stored in secondary containers, as appropriate. Inspect all incoming containers before storage to ensure containers are properly labeled and not damaged.

SPECIFIC USE(S): This product is for use as a colorant. Follow all industry standards for use of this product.

8. EXPOSURE CONTROLS - PERSONAL PROTECTION

VENTILATION, ENGINEERING, AND OCCUPATIONAL EXPOSURE CONTROLS: Use with adequate ventilation to ensure exposure levels are maintained below the limits provided in later in this Section. Use local exhaust ventilation. If necessary, refer to Australian National Code of Practice for the Control of Workplace Hazardous Substances [NOHSC: 2007 (1994)] for further information. As with all products that contain chemicals, ensure proper decontamination equipment (e.g., eyewash/safety shower stations) are available near areas where this product is used as necessary.

EXPOSURE LIMITS:

ACGIH TLVs	TWA: Aluminum: 10 mg/m ³ Chromium: 0.5 mg/m ³ Fluorides: 2.5 mg/m ³	STEL: Not established.
OSHA-PELS	TWA: Aluminum: 15 mg/m ³ (Total Dust) 5 mg/m ³ (Resp. fraction) Chromium: 1 mg/m ³ Fluorides 2.5 mg/m ³	STEL: Not established.
NIOSH-RELS/IDLH	TWA: Aluminum: 10 mg/m ³ (Total Dust) 5 mg/m ³ (Resp. fraction) Chromium: 0.5 mg/m ³ Fluorides: 2.5 mg/m ³ IDLH: Chromium: 250 mg/m ³	STEL: Not established.
DFG MAKs	TWA: Aluminum: 1.5 mg/m ³ (Resp. fraction) Fluorides: 1 mg/m ³ PEAK: Fluorides: 4•MAK 15 min., average value, 1 hour interval	STEL: Not established.
AIHA WEELs	TWA: Not established.	STEL: Not established

INTERNATIONAL OCCUPATIONAL EXPOSURE LIMITS: In addition to the exposure limit values cited in this section, other exposure limits have been established by various countries for the components of this mixture. More current limits may be available; individual countries should be consulted to determine if newer limits are available.

ALUMINUM:
 Australia: TWA = 10 mg/m³, JAN 1993
 Australia: TWA = 2 mg/m³ (salts), JAN 1993
 Australia: TWA = 5 mg/m³ (fumes), JAN 1993
 Australia: TWA = 5 mg/m³ (resp. dust), JAN 1993
 Austria: MAK = 6 mg/m³, dust, JAN 1999
 Belgium: TWA = 10 mg/m³, JAN 1993
 Belgium: TWA = 2 mg/m³ (salts), JAN 1993
 Belgium: TWA = 5 mg/m³ (fumes), JAN 1993
 Belgium: TWA = 5 mg/m³ (resp. dust), JAN 1993
 Denmark: TWA = 10 mg/m³, dust or fume, JAN 1999
 Finland: TWA = 2 mg/m³ (salts), JAN 1993
 France: VME = 10 mg/m³, JAN 1999
 France: VME = 5 mg/m³ (fumes), JAN 1999
 France: VME = 5 mg/m³ (resp. dust), JAN 1993
 Germany: MAK = 6 mg/m³, JAN 1999
 Hungary: STEL = 5 mg/m³, JAN 1993
 Hungary: TWA = 2 mg/m³, STEL = 4 mg/m³ (salts), JAN 1993
 Norway: TWA = 5 mg/m³, JAN 1999
 Russia: STEL = 2 mg/m³, JAN 1993
 Sweden: NGV = 4 mg/m³ (resp. dust), JAN 1999

ALUMINUM (continued):
 Sweden: NGV = 10 mg/m³ (total dust), JAN 1999
 Switzerland: MAK-W = 6 mg/m³, JAN 1999
 United Kingdom: TWA = 4 mg/m³, respirable dust, SEP 2000
 In Argentina, Bulgaria, Colombia, Jordan, Korea, New Zealand, Singapore, Vietnam check ACGIH TLV
CHROMIUM:
 ARAB Republic of Egypt: TWA = 0.05 mg/m³, JAN 1993
 Australia: TWA = 0.05 mg/m³, JAN 1993
 Belgium: TWA = 0.5 mg/m³, JAN 1993
 Denmark: TWA = 0.5 mg/m³, JAN 1999
 Finland: TWA = 0.01 mg/m³, JAN 1999
 France: VME = 0.5 mg/m³, JAN 1999
 Japan: OEL = 0.5 mg/m³, JAN 1999
 The Netherlands: MAC-TGG = 0.5 mg/m³, JAN 1999
 Norway: TWA = 0.5 mg/m³, JAN 1999
 The Philippines: TWA = 1 mg/m³, JAN 1993
 Poland: TWA 0.5 mg/m³, JAN 1999
 Sweden: NGV = 0.5 mg/m³, JAN 1999
 United Kingdom: TWA = 0.5 mg/m³, SEP 2000
 In Argentina, Bulgaria, Colombia, Jordan, Korea, New Zealand, Singapore, Vietnam check ACGIH TLV
 Australia: TWA = 2.5 mg(F)/m³, JAN 1993

MAGNESIUM FLUORIDE:
 Austria: MAK = 2.5 mg(F)/m³, JAN 1999
 Belgium: TWA = 2.5 mg(F)/m³, JAN 1993
 Finland: TWA = 2.5 mg(F)/m³, JAN 1999
 France: VME = 2.5 mg(F)/m³, JAN 1999
 Germany: MAK = 2.5 mg(F)/m³, JAN 1999
 Hungary: TWA = 1 mg(F)/m³, STEL = 2 mg(F)/m³, JAN 1993
 The Netherlands: MAC-TGG = 10 mg/m³, JAN 1999
 Norway: TWA = 6 mg(F)/m³, JAN 1999
 The Philippines: TWA = 2.5 mg(F)/m³, JAN 1993
 Poland: MAC(TWA) = 1 mg(HF)/m³, MAC(STEL) = 3 mg(HF)/m³, JAN 1999
 Russia: TWA = 0.5 mg/m³, STEL = 2.5 mg/m³, JAN 1993
 Sweden: NGV = 2 mg(F)/m³, JAN 1999
 Switzerland: MAK-W = 1.8 ppm (1.5 mg(F)/m³), KZG-W = 3/6 ppm (3.0 mg(F)/m³), JAN 1999
 Thailand: TWA = 2.5 mg(F)/m³, JAN 1993
 Turkey: TWA = 2.5 mg(F)/m³, JAN 1993
 United Kingdom: TWA = 2.5 mg(F)/m³, SEP 2000
 In Argentina, Bulgaria, Colombia, Jordan, Korea, New Zealand, Singapore, Vietnam check ACGIH TLV

The following information on appropriate Personal Protective Equipment is provided to assist employers in complying with OSHA regulations found in 29 CFR Subpart I (beginning at 1910.132), equivalent standards of Canada (including CSA Standard Z94.4-02 and CSA Standard Z94.3-02), standards of EU member states (including EN 529:2005 for respiratory PPE, CEN/TR 15419:2006 for hand protection, and CR 13464:1999 for face/eye protection), or standards of Australia (including AS/NZS 1715:1994 for respiratory PPE, AS/NZS 4501.2:2006 for protective clothing, AS/NZS 2161.1:2000 for glove selection, and AS/NZS 1336:1997 for eye protection). Please reference applicable regulations and standards for relevant details.

RESPIRATORY PROTECTION: If vapors from this product are created during use, use appropriate respiratory protection. If necessary, use only respiratory protection authorized in the U.S. Federal OSHA Respiratory Protection Standard (29 CFR 1910.134), equivalent U.S. State standards, Canadian CSA Standard Z94.4-02, the European Standard EN 529:2005, and EU member states, or the Australian Standard 1716-Respiratory Protective Devices and Australian Standard 1715-Selection, Use, and Maintenance of Respiratory Protective Devices. Oxygen levels below 19.5% are considered IDLH by OSHA. In such atmospheres, use of a full-facepiece pressure/demand SCBA or a Full Facepiece, Supplied Air Respirator with auxiliary Self-Contained Air Supply is required under U.S. Federal OSHA's Respiratory Protection Standard (1910.134-1998) or the regulations of various U.S. States, Canada, Australia, or EU Member States.

EYE PROTECTION: Splash goggles or safety glasses. If necessary, refer to U.S. OSHA 29 CFR 1910.133, Canadian CSA Standard Z94.3-02, or the European Standard CR 13464:1999, the Australian Standard 1337-Eye Protection for Industrial Applications and Australian Standard 1336-Recommended Practices for Eye Protection in the Industrial Environment.

HAND PROTECTION: Wear latex or rubber gloves for routine industrial use. Use triple gloves for spill response. If necessary, refer to U.S. OSHA 29 CFR 1910.138 appropriate Standards of Canada, the Australian Standard 2161-Industrial Safety Gloves and Mittens and the European Standard CEN/TR 15419:2006.

BODY PROTECTION: Use body protection appropriate for task (e.g., lab coat, coveralls, Tyvek suit). If necessary, refer to the OSHA Technical Manual (Section VII: Personal Protective Equipment) or appropriate Standards of Canada, the European Standard CEN/TR 15419:2006, or Australian Standard 3765-Clothing for Protection Against Hazardous Chemicals. If a hazard of injury to the feet exists due to falling objects, rolling objects, where objects may pierce the soles of the feet or where employee's feet may be exposed to electrical hazards, use foot protection, as described in U.S. OSHA 29 CFR 1910.136 and the Canadian CSA Standard Z195-M1984, *Protective Footwear*.

8. EXPOSURE CONTROLS - PERSONAL PROTECTION (Continued)

ENVIRONMENTAL EXPOSURE CONTROLS: Controls should be engineered to prevent release to the environment, including procedures to prevent spills, atmospheric release and release to waterways.

9. PHYSICAL and CHEMICAL PROPERTIES

The following data are for Magnesium Fluoride, the main component of this product.

RELATIVE VAPOR DENSITY (air = 1): Not applicable. **EVAPORATION RATE (n-BuAc = 1):** Not applicable.
SPECIFIC GRAVITY (water = 1): Dry: 2.98, Wetted: 2.41 (average) **MELTING/FREEZING POINT:** 1263°C (2305°F)
SOLUBILITY IN WATER: Insoluble **BOILING POINT:** 2260°C (4100°F)
VAPOR PRESSURE, mm Hg @ 20°C: Not applicable. **pH:** Not applicable.
ODOR THRESHOLD: Not applicable.
COEFFICIENT OF OIL/WATER DISTRIBUTION (PARTITION COEFFICIENT): Not applicable.

The following data are for this product.

APPEARANCE AND COLOR: This product is an iridescent powder that comes in a variety of colors and has a mild odor of glycol ether.
HOW TO DETECT THIS SUBSTANCE (warning properties): The appearance of this product acts as a distinguishing characteristic.

10. STABILITY and REACTIVITY

DECOMPOSITION CONDITIONS/STABILITY: This product is not normally reactive.

DECOMPOSITION PRODUCTS: If exposed to extremely high temperatures, the products of thermal decomposition may include irritating fumes and toxic gases (e.g., magnesium, fluorine, and aluminum compounds).

MATERIALS WITH WHICH SUBSTANCE IS INCOMPATIBLE: This product would be incompatible with strong acids, oxidizers.

HAZARDOUS POLYMERIZATION: If exposed to high temperatures, this product may polymerize with generation of excessive heat. A buildup of heat can occur in closed containers and may present a serious danger of over-pressure of containers.

CONDITIONS TO AVOID: Exposure to or contact with extreme temperatures, sunlight, and incompatible chemicals.

11. TOXICOLOGICAL INFORMATION

SYMPTOMS OF OVEREXPOSURE BY ROUTE OF EXPOSURE: The most significant routes of occupational overexposure are inhalation of dusts or particulates and contact with skin and eyes. The symptoms of overexposure to this product, via route of exposure, are as follows:

INHALATION: Inhalation of this product can irritate the nose, throat, and other tissues of the respiratory system. Symptoms of such overexposure may include coughing, sneezing, sore throat, and nasal congestion. Inhalation of high concentrations of the vapors from Propylene Glycol *n*-Propyl Ether (a component of this product) may cause headache, nausea, lightheadedness, and drowsiness. Long-term inhalation overexposure to Magnesium Fluoride (a component of this product) may result in perforation of the nasal septum; however, because a very small amount of Magnesium Fluoride is exposed on the surface of the particles, such an effect is unlikely. Chronic inhalation of aluminum dusts may result in pulmonary fibrosis (a disorder of the lungs).

NOTE: This product contains a trace amount of hexavalent chromium (less than 100 parts per million). The trace amount of hexavalent chromium present in ChromaFlair® is a by-product of our baking process to increase pigment durability. It is not intentionally added in our manufacturing process. Test results show that hexavalent chromium is rapidly converted to the more stable trivalent form with time, agitation and introduction of solvents. As a result, Flex believes the amount of hexavalent chromium present in formulated paint to be non-detectible.

WARNING: Hexavalent Chromium is a chemical known to the State of California to cause cancer. Wetting agents and appropriate handling practices should minimize exposure.

CONTACT WITH SKIN or EYES: If this product or vapors from the wetting agent enter the eyes, they can cause redness and pain. Depending on the duration and concentration of exposure, skin contact may cause slight irritation.

SKIN ABSORPTION: The Propylene Glycol *n*-Propyl Ether component of this product can be absorbed through the skin. Animal studies indicate low toxicity by this route. Symptoms may include those described for "Contact with Skin and Eyes".

INGESTION: Ingestion is not anticipated to be a significant route of occupational overexposure for this product. If this product is swallowed (i.e., through poor hygiene practices), it may slightly irritate the mouth and throat.

HEALTH EFFECTS OR RISKS FROM EXPOSURE: An Explanation in Lay Terms.

Acute: Contact with this product can irritate the nose, throat, eyes, skin and other contaminated tissues. Inhalation of high concentrations of the vapors from the Propylene Glycol *n*-Propyl Ether component of this product may cause headache, nausea, lightheadedness, and drowsiness.

Chronic: Long-term inhalation over-exposure to Aluminum dusts may result in lung damage. Additionally, a trace component of this product, Hexavalent chromium (present in concentrations of less than 100 ppm) is a carcinogen. Inhalation of dusts may be hazardous; however, the presence of wetting agents in this product should minimize exposure to airborne dusts.

TARGET ORGANS: Acute: Skin, eyes, respiratory system. Chronic: (Chronic inhalation over-exposures: Lung)

TOXICITY DATA: "ChromaFlair® Light Interference Pigment" has been extensively tested and the following toxicology data were determined. These data were obtained by analysis of pigments containing the highest and lowest Chromium levels. Subsequently, it is reasonably anticipated these data are pertinent for all ChromaFlair® pigment colors:

Bacterial Reverse Mutation Assay (*S. typhimurium*): Maximum Acute Oral Toxicity Study 1 (Sprague-Dawley Rats): Limit Dose = Dose = 5000 µg/plate: Negative results; no appreciable toxicity. 2000 mg/kg: No toxicologically significant findings.

Bacterial Reverse Mutation Assay (*E. Coli*): Maximum Dose = Acute Oral Toxicity Study 2 (Sprague-Dawley Rats): Limit Doses = 5000 µg/plate: Negative results; no appreciable toxicity. 1000 and 2000 mg/kg: No toxicologically significant findings.

Acute Dermal Toxicity Study 1 (New Zealand White Rabbits): Primary Dermal Irritation Study 1 (New Zealand White Rabbits): Dose = 2000 mg/kg: Draize Scores of "0" (No Appreciable Effect) or "1" (Very Slight Erythematous Skin Reaction). 0.5 g: Draize Score of "1" (Very Slight Erythematous Skin Reaction).

Acute Dermal Toxicity Study 2 (New Zealand White Rabbits): Primary Dermal Irritation Study 2 (New Zealand White Rabbits): Dose = 2000 mg/kg: Draize Scores of "0" (No Appreciable Effect) on intact skin or "1" (Very Slight Erythematous Skin Reaction) on abraded skin. 0.5 g: Draize Score of "1" (Very Slight Erythematous Skin Reaction).

28-Day Repeated Dose Toxicity Study - Topical Application (Sprague-Dawley Rats): Dose Levels = 0, 200, 600, or 2,000 mg/kg: Visible skin irritation observed at 2,000 mg/kg doses; Microscopic changes/Epidermal Inflammation observed at 600 (female rats) or 2,000 mg/kg (male rats)

No Observable Effect Level - Topical Application - 28 days (Sprague-Dawley Rats, male): 2000 mg/kg

No Observable Effect Level: Topical Application: 28 days (Sprague-Dawley Rats, female): 600 mg/kg

11. TOXICOLOGICAL INFORMATION (Continued)

TOXICITY DATA (continued):

No Observable Effect Level - Oral Gavage - 28 days (Sprague-Dawley Rats, female): 2000 mg/kg No Observable Effect Level - Oral Gavage - 28 days (Sprague-Dawley Rats, male): 2000 mg/kg	28-Day Repeated Dose Toxicity Study - Oral Gavage (Sprague-Dawley Rats): Dose Levels = 0, 200, 600, or 2,000 mg/kg: No Significant Effect Oral Tolerance Study (Sprague-Dawley Rats): Limit Dose = 2000 mg/kg, administered for five days: No toxicologically Significant Effects	Hypersensitivity Study (Hartley Guinea Pigs; intradermal injection, topical induction, and topical challenge): 0.5 g: Not found to be an allergen or a sensitizer. Ocular Irritation Study (New Zealand White Rabbits): 100 mg: Mild irritating up to 24 hours post administration. Flushing of the eye following administration reduced the duration of visible irritation and redness to less than 24 hours
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CARCINOGENIC POTENTIAL OF COMPONENTS: Components of this product are listed by agencies tracking the carcinogenic potential of chemical compounds, as follows:

CHROMIUM: ACGIH TLV-A4 (Not Classifiable as a Human Carcinogen); IARC-3 (Unclassifiable as to Carcinogenicity in Humans)

MAGNESIUM FLUORIDE (as an inorganic fluoride compound): ACGIH TLV-A4 (Not Classifiable as a Human Carcinogen); IARC-3 (Unclassifiable as to Carcinogenicity in Humans)

The other components of this product listed by CAS number in Section 2 (Composition and Information on Ingredients) are not found on the following lists: U.S. EPA, U.S. NTP, U.S. OSHA, U.S. NIOSH, GERMAN MAK, IARC, or ACGIH and therefore are neither considered to be nor suspected to be cancer-causing agents by these agencies.

IRRITANCY OF PRODUCT: This product has been tested and may be mildly irritating to the eyes and slightly irritating to the skin.

SENSITIZATION TO THE PRODUCT: This product has been tested and was determined not to be an allergen or a sensitizer.

REPRODUCTIVE TOXICITY INFORMATION: Listed below is information concerning the effects of this product and its

Mutagenicity: The components of this product are not reported to produce mutagenic effects in humans.

Embryotoxicity: The components of this product are not reported to produce embryotoxic effects in humans.

Teratogenicity: The components of this product are not reported to cause teratogenic effects in humans.

Reproductive Toxicity: The components of this product are not reported to cause reproductive effects in humans.

A **mutagen** is a chemical that causes permanent changes to genetic material (DNA) such that the changes will propagate through generational lines. An **embryotoxin** is a chemical that causes damage to a developing embryo (i.e. within the first eight weeks of pregnancy in humans), but the damage does not propagate across generational lines. A **teratogen** is a chemical that causes damage to a developing fetus, but the damage does not propagate across generational lines. A **reproductive toxin** is any substance that interferes in any way with the reproductive process.

ACGIH BIOLOGICAL EXPOSURE INDICES: The following ACGIH Biological Exposure Indices (BEIs) determined for the Magnesium Fluoride component of this product:

CHEMICAL DETERMINANT	SAMPLING TIME	BEI
FLUORIDES (Magnesium Fluoride) • Fluorides in urine	• Prior to shift • End of shift	• 3 mg/g creatinine • 10 mg/g creatinine

12. ECOLOGICAL INFORMATION

ALL WORK PRACTICES MUST BE AIMED AT ELIMINATING ENVIRONMENTAL CONTAMINATION.

MOBILITY: This product has not been tested for mobility in soil.

PERSISTENCE AND BIODEGRADABILITY: This product has not been tested for persistence or biodegradability. It is expected that the metal components of this product will persist in the environment indefinitely. It is expected that the other components will slowly degrade in the environment and form a variety of organic and inorganic materials; however, no specific information is known. Data for components of this product are available as follows:

ALUMINUM:

Water solubility: Insoluble. Aluminum as an element is indefinitely persistent in the environment. Formation of chromium compounds will be dependent on a number of environmental factors (e.g., pH, alkalinity)

CHROMIUM:

Terrestrial Fate: Uptake is greater from ultra-basic soils by a factor of 5-40 than on calcareous or silica-based soils.

Atmospheric Fate: Chromium is associated with particulate matter in the air, and is not expected to exist in gaseous form.

Bioconcentration: Snails showed an accumulation factor of $1 \times 10^+6$ for total chromium. *Leptospermum scoparium*, a shrub, showed an accumulation factor of $1 \times 10^+3$ compared to normal plants. Seaweed showed an accumulation factor of $1 \times 10^+2$.

BIO-ACCUMULATION POTENTIAL: This product has not been tested for bio-accumulation potential. No information is available for components.

ECOTOXICITY: This product has not been tested for aquatic or animal toxicity. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. All releases to terrestrial, atmospheric and aquatic environments should be avoided. Data for components of this product are available as follows:

CHROMIUM:

Chromium (in some forms) is toxic to plants at all concentrations.

Threshold concentration for fresh and salt water fish is 0.05 ppm

OTHER ADVERSE EFFECTS: This product does not contain any component with known ozone depletion potential.

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHODS: It is the responsibility of the generator to determine at the time of disposal whether the product meets the criteria of a hazardous waste per regulations of the area in which the waste is generated and/or disposed of. Waste disposal must be in accordance with appropriate Federal, State, and local regulations. This product, if unaltered by use, may be disposed of by treatment at a permitted facility or as advised by your local hazardous waste regulatory authority. Shipment of wastes must be done with appropriately permitted and registered transporters.

DISPOSAL CONTAINERS: Waste materials must be placed in and shipped in appropriate 5-gallon or 55-gallon poly or metal waste pails or drums. Permeable cardboard containers are not appropriate and should not be used. Ensure that any required marking or labeling of the containers be done to all applicable regulations.

PRECAUTIONS TO BE FOLLOWED DURING WASTE HANDLING: Wear proper protective equipment when handling waste materials.

U.S. EPA WASTE NUMBER: Wastes of this product should be tested per the Toxicity Characteristic Leaching Procedure requirements of RCRA to determine if such wastes meet the following characteristics: D007 (Chromium), regulated level of Chromium is 5.0 mg/L.

EWG WASTE CODE: Wastes from MFSU of Printing Inks: waste ink containing dangerous substances 08-03-12

14. TRANSPORTATION INFORMATION

U.S. DEPARTMENT OF TRANSPORTATION REGULATIONS: This product is NOT classified as dangerous goods, per U.S. DOT regulations, under 49 CFR 172.101.

TRANSPORT CANADA, TRANSPORTATION OF DANGEROUS GOODS REGULATIONS: This product is not classified as Dangerous Goods, per regulations of Transport Canada.

INTERNATIONAL AIR TRANSPORT ASSOCIATION (IATA): This product is not classified as Dangerous Goods, per rules of IATA.

INTERNATIONAL MARITIME ORGANIZATION (IMO): This product is not classified as Dangerous Goods, per rules of IMO.

EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY ROAD (ADR): This product is not classified by the United Nations Economic Commission for Europe to be dangerous goods.

AUSTRALIAN FEDERAL OFFICE OF ROAD SAFETY CODE FOR THE TRANSPORTATION OF DANGEROUS GOODS BY ROAD OR RAIL: This product is not classified as Dangerous Goods, per regulations of the Federal Office of Road Safety.

15. REGULATORY INFORMATION

ADDITIONAL UNITED STATES REGULATIONS:

U.S. SARA REPORTING REQUIREMENTS: The components of this product are subject to the reporting requirements of Sections 302, 304, and 313 of Title III of the Superfund Amendments and Reauthorization Act, as follows:

COMPONENT	SARA 302 (40 CFR 355, Appendix A)	SARA 304 (40 CFR Table 302.4)	SARA 313 (40 CFR 372.65)
Aluminum (fume or dust)	No	No	Yes
Chromium	No	No	Yes

U.S. SARA THRESHOLD PLANNING QUANTITY: There is no specific Threshold Planning Quantity for this product. The default Federal submission and inventory requirement filing-threshold of 10,000 lb (4,540 kg) may apply, per 40 CFR 370.20.

U.S. CERCLA REPORTABLE QUANTITY (RQ): Chromium = 5000 lb (2270 kg), (for particles 100 micrometers or less in diameter)

U.S. TSCA INVENTORY STATUS: The components of this product are listed on the TSCA Inventory.

OTHER U.S. FEDERAL REGULATIONS: Aluminum and Chromium listed as hazardous air pollutants (HAPs) generally known or suspected to cause serious health problems. The Clean Air Act, as amended in 1990, directs EPA to set standards requiring major sources to sharply reduce routine emissions of toxic pollutants. EPA is required to establish and phase in specific performance based standards for all air emission sources that emit one or more of the listed pollutants. Aluminum and Chromium are included on this list. Aluminum and Chromium are designated as toxic pollutants, pursuant to section 307(a)(1) of the Clean Water Act and is subject to effluent limitations. Aluminum and Chromium are designated as hazardous substances under Section 311(b)(2)(A) of the Federal Water Pollution Control Act and further regulated by the Clean Water Act Amendments of 1977 and 1978. These regulations apply to discharges of Aluminum and Chromium.

CALIFORNIA SAFE DRINKING WATER AND TOXIC ENFORCEMENT ACT (PROPOSITION 65): Hexavalent Chromium is present in trace amounts in this product and is on the California Proposition 65 list. **WARNING:** This product contains a chemical known to the State of California to cause cancer.

U.S. ANSI STANDARD LABELING (Precautionary Statements): **CAUTION! MAY CAUSE SKIN AND EYE IRRITATION. MAY CAUSE IRRITATION IF INHALED OR SWALLOWED.** Keep container closed. Use only with adequate ventilation. Avoid contact with eyes, skin and clothing. Avoid breathing dusts or vapors. Wash thoroughly after use. Wear gloves, eye protection, dust mask, and appropriate body protection. **FIRST-AID:** In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if irritation develops or persists. If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If swallowed, do not induce vomiting. Get medical attention. **IN CASE OF FIRE:** Use water fog, foam, dry chemical, or CO₂. **IN CASE OF SPILL:** Sweep up or vacuum solid. Consult Material Safety Data Sheet for additional information. Dispose of in accordance with U.S. Federal, State, and local hazardous waste disposal regulations and those of Canada, EU Member States and Australia. Consult Material Safety Data Sheet for additional information.

ADDITIONAL CANADIAN REGULATIONS:

CANADIAN DSL/NDL STATUS: The components of this product listed by CAS number in Section 3 (Composition and Information on Ingredients) are listed on the DSL inventory.

OTHER CANADIAN REGULATIONS: Not applicable.

CANADIAN ENVIRONMENTAL PROTECTION AGENCY (CEPA) PRIORITIES SUBSTANCES LIST: Magnesium Fluoride (as an Inorganic Fluoride) is on the Priority Substances List 1 (Substance Considered as Toxic under CEPA Section 11 [25]). Aluminum, and Chromium are listed as Schedule 1 NPRI Substances.

CANADIAN WHMIS CLASSIFICATION and SYMBOLS: Class D2B: Other Toxic Effects-Contains a Sensitizer



ADDITIONAL EUROPEAN REGULATIONS:

EU LABELING AND CLASSIFICATION: This product meets the definition of hazardous, as defined by the European Union Council Directive 67/548/EEC and subsequent Directives. Caution: this preparation has not been fully tested.

EU CLASSIFICATION: Xi [Irritant]

EU RISK PHRASES: [R: 36/37/38]: Irritating to eyes, respiratory system and skin.

EU SAFETY PHRASES: [S: 2]: Keep out of reach of children. (This safety phrase can be omitted from the label when the substance or preparation is sold for industrial use only.) [S: 24]: Avoid contact with skin. [S: 26]: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. [S: 37/39]: Wear suitable gloves and eye/face protection.

15. REGULATORY INFORMATION (Continued)

ADDITIONAL EUROPEAN REGULATIONS (continued):
EUROPEAN UNION ANNEX II HAZARD SYMBOL: Xi



EUROPEAN UNION INFORMATION FOR COMPONENTS:

Aluminum (powdered):

EU EINECS/ELINCS Number: 231-072-3

EU Classification: Flammable.

EU Risk Phrases: [R: 10]: Flammable. [R: 15]: Contact with water liberates extremely flammable gases.

EU Safety Phrases: [S: (2-)]: Keep out of reach of children. (*This safety phrase can be omitted from the label when the substance or preparation is sold for industrial use only.*) [S: 7/8]: Keep container tightly closed and dry. [S: 43]: In case of fire, use agent suitable for metal fires. Never use water.

Chromium:

EU EINECS/ELINCS Number: 231-157-5

EU Classification: An official classification for this substance has not been published in Commission Directives 93/72/EEC or 94/69EC.

Magnesium Fluoride: This is a self-classification.

EU EINECS/ELINCS Number: 231-995-1

EU Classification: [Xi]: Irritant.

EU Risk Phrases: [R: 36/37/38]: Irritating to eyes, respiratory system and skin.

EU Safety Phrases: [S: (-2)]: Keep out of reach of children. (*This safety phrase can be omitted from the label when the substance or preparation is sold for industrial use only.*) [S: 24]: Avoid contact with skin. [S: 26]: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. [S: 37/39]: Wear suitable gloves and eye/face protection. [S: 60]: This material and its container must be disposed of as hazardous waste.

Propylene Glycol n-Propyl Ether:

EU EINECS/ELINCS Number: 216-372-4

EU Classification: An official classification for this substance has not been published in Commission Directives 93/72/EEC or 94/69EC.

ADDITIONAL AUSTRALIAN REGULATIONS:

AUSTRALIAN INVENTORY OF CHEMICAL SUBSTANCES (AICS) STATUS: The components of this product listed by CAS number in Section 3 (Composition and Information on Ingredients) are listed on the AICS. Hydrates of listed compounds and biological materials are exempt from listing. Any chemical not included in AICS is regarded as a new industrial chemical unless it is outside the scope of the Industrial Chemicals (Notification and Assessment) Act 1989 OR is otherwise exempt from notification. New industrial chemicals must be notified and assessed before being manufactured or imported into Australia.

HAZARDOUS SUBSTANCES INFORMATION SYSTEM (HSIS): Aluminum (only in dust form-so is not applicable to this product unless use creates dust) and Chromium are listed in the HSIS.

CLASSIFICATION: This product meets the definition of hazardous, as defined by the Australian National Occupational Health and Safety Commission [NOHSC (1008:2004)]: Xi [Irritant]; N [Dangerous for the Environment]

RISK PHRASES: [R: 36/37/38]: Irritating to eyes, respiratory system and skin.

SAFETY PHRASES: [S: 2]: Keep out of reach of children. (*This safety phrase can be omitted from the label when the substance or preparation is sold for industrial use only.*) [S: 24]: Avoid contact with skin. [S: 26]: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. [S: 37/39]: Wear suitable gloves and eye/face protection.

POISONS SCHEDULE NUMBER: Schedule 6

ADDITIONAL LABELING: For advice, contact a poisons information centre (Phone Australia 131 126) or a doctor (at once). Urgent hospital treatment is likely to be needed. If swallowed, do NOT induce vomiting. If in eyes, hold eyelids apart and flush eye continuously with running water. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Avoid contact with eyes. Avoid contact with skin.

ADDITIONAL JAPANESE REGULATIONS:

JAPANESE MINISTRY OF ECONOMY, TRADE, AND INDUSTRY (METI) STATUS: The components of this product listed in Section 2 (Composition and Information on Ingredients) by CAS # are not listed as Class I Specified Chemical Substances, Class II Specified Chemical Substances, or Designated Chemical Substances by the Japanese METI.

16. OTHER INFORMATION

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